

Trane M Model Torque Specifications

Bolt Torques				
Item	Torque Ft./Lbs.		Item	Torque Ft./Lbs.
Discharge Valve Cage Assembly Locknuts	15		Discharge Service Valve Mounting (3-4 Cyl.) Bolts	12
Discharge Valve Cage to Valve Plate Bolts	12		(5-6 Cyl.)	58
Cylinder Head Bolts	52		Terminal Plate to Housing Bolts	24
Unloader Solenoid Valve To Mounting Plate Bolts	6		Terminal Hex Nuts	2 – 2-1/2
Unloader Valve Plate to Cylinder Head Bolts	14		Handhold Cover Bolts	52
Check Valve Plugs	100		Stator Mounting Bolts	Two Piece 40 One Piece 175
Check Valve Stem Nuts	8		Rotor Bolt	90
Unloader Valve Stem Seal & Retainer Nuts	6		Suction Cover Bolts	52
Unloader Valve Stem Stop Washer Nuts	5		Oil Pump Cover Bolts	14
Unloader Valve Access Plug	100		Bearing Head Bolts	24
Unloader Valve Access Cover	14		Connecting Rod Bolts	12
Suction Service Valve Mounting Bolts (3-4 Cyl.)	58		Oil Level Sight Glass Mounting Bolts	6
(5-6 Cyl.)	135		Crankcase Heating Mounting Bolts	6